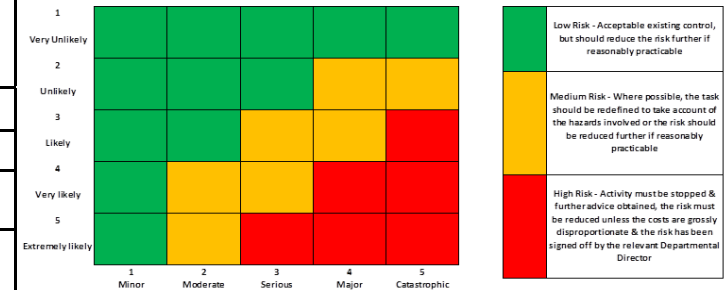


TOYOTA MATERIAL HANDLING UK

Assessment Title (Task, process, equipment or facility)		In Case of Fire	
Location	Customer Premises & Company Workshops	Date	01/04/2026
		Review date	31/03/2027
Prepared By (Team)		QHS Team, Elaine Greaves (QHS Manager), Service Group	
Legal / Best Practice Requirements / Links to Other Assessments (eg COSHH)		Health and Safety at Work Act 1974, Management of Health & Safety at Work Regs 1999, Regulatory Reform (Fire Safety) Order 2005.	



Hazard	Risk	Who / What Might be Affected	Initial Risk			Current Controls (including Practices & Procedures)	Actual Risk			Additional Controls (inc Practices / Procedures)	Action by and when
			Likelihood	Severity	Risk Level		Likelihood	Severity	Risk Level		
Fire on Customer Premises	Burns / Inhalation / Respiratory Difficulties / Death	TMHUK Team Members / Customer / 3rd Party Contractors / Site Visitors / Property, equipment and environmental damage.	2	4	M	1. Specific training on general H&S is supplied via the TMHUK training programme. 2. The training will be supported by a Safe Working Practice SWP-09 In Case of Fire and SM-17 Fire Precautions. 3. All technicians are to follow the procedure detailed in SWP-09 In Case of Fire & SM-17 Fire Precautions. 4. All technicians will ensure any customer fire procedures are followed and that site inductions are completed and up to date.	1	4	L	All reasonably practicable controls in place. No further action necessary.	
Fire at a TMHUK Business Centre or Network Offices	Burns / Inhalation / Respiratory Difficulties / Death	TMHUK Team Members / Customer / 3rd Party Contractors / Site Visitors / Property, equipment and environmental damage.	2	4	M	1. Specific training on general H&S is supplied via the TMHUK training programme. 2. The training will be supported by a Safe Working Practice SWP-09 In Case of Fire and SM-17 Fire Precautions. 3. All team members are to follow the procedure detailed in SWP-09 In Case of Fire & SM-17 Fire Precautions. 4. All team members, visitors and contractors are to comply with company policies and local procedures. 5. All visitors and contractors to undertake induction and receive instruction on site emergency procedures. 6. Fire Marshals are to be appointed appropriately and evacuation drills of the premises to be undertaken twice a year. 7. All TMHUK Business Centres and Network Offices subject to annual Fire Risk Assessment and Auditing.	1	4	L	All reasonably practicable controls in place. No further action necessary.	

TOYOTA MATERIAL HANDLING UK

Hazard	Risk	Who / What Might be Affected	Initial Risk			Current Controls (including Practices & Procedures)	Actual Risk			Additional Controls (inc Practices / Procedures)	Action by and when
			Likelihood	Severity	Risk Level		Likelihood	Severity	Risk Level		
In the event of discovering a fire and having to evacuate	Burns / Inhalation / Respiratory Difficulties / Death	TMHUK Team Members / Customer / 3rd Party Contractors / Site Visitors / Property, equipment and environmental damage.	2	4	M	1. Specific training on general H&S is supplied via the TMHUK training programme. 2. The training will be supported by a Safe Working Practice SWP-09 In Case of Fire, SM-16 Emergency Evacuation Procedure and SM-17 Fire Precautions. 3. All team members are to follow the procedure detailed in SWP-09 In Case of Fire, SM-16 Emergency Evacuation Procedure & SM-17 Fire Precautions. 4. Training will be appropriate to the level of risk, for example high risk such as work on LPG equipment will require extra consideration/instruction. 5. All visitors and contractors to TMHUK premises will be instructed on the relevant emergency evacuation procedures. 6. Team members sign in and out of all TMHUK premises upon arrival and leaving	1	4	L	All reasonably practicable controls in place. No further action necessary.	
Non use of PPE	Burns / Inhalation / Respiratory Difficulties / Death	TMHUK Team Members	2	4	M	1. Specific training on the use of PPE is supplied via the TMHUK training programmes. 2. The training will be supported by a Safe Working Practice (SWP 32-PPE). 3. Mandatory PPE by area is signed and educated. Compliance is ensured through daily management and internal audits / safety walks. 4. TMHUK team members working on a customer site will adhere to site rules and instructions regarding PPE.	1	4	L	All reasonably practicable controls in place. No further action necessary.	
Young persons, by virtue of physical limitations, inexperience & the inability to recognise, or youthful disregard, for danger	Burns / Inhalation / Respiratory Difficulties / Death	TMHUK employees / customer / 3rd party contractors / site visitors	2	4	M	1. SWP-09 (In case of Fire) gives specific instruction in respect of young people. 2. Reference must be made to HR Policy PS-029 in regard to any young persons.	1	4	L	All reasonably practicable controls in place. No further action necessary.	